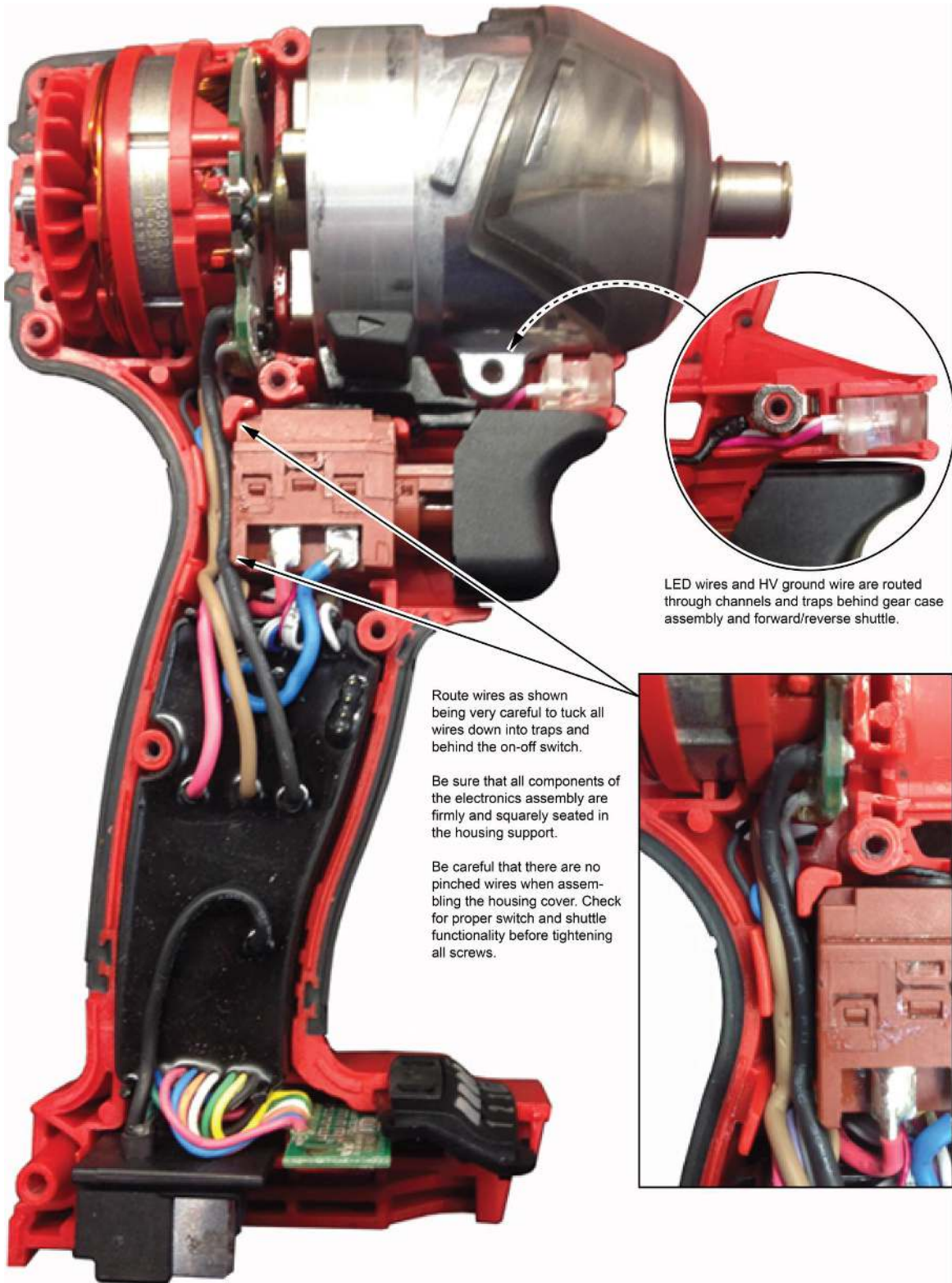


	<h1>M18 FQID</h1> <p>SERVICE PARTS LIST</p>	<b>Bulletin Date:</b> <h2>Jul-17</h2>
	<p>TTI Model Number: 018 169 011</p> <p><b>M18 FUEL™ SURGE™ IMPACT DRIVER</b></p>	<b>Starting Serial Number:</b> <p>VERSION A - D2017</p>

ITEM	PART NUMBER	PART DISCRIPTION	QTY (PCS)
1	690258001	RETAINING RING	1
2	690266001	WASHER	1
3	690261001	SPRING	1
4	690260059	SLEEVE	1
5	693384001	ANVIL SPRING	1
6	637242002	RETAINING RING	1
26	-	PLANETARY GEAR	3
37	563740001	RUBBER CUSHION	4
38	-	RIGHT HOUSING HALVE (COVER)	1
39	941048130	SERVICE NAMEPLATE	1
40	660274003	M3 X 16MM SCREW	8
41	660187006	M3 X 38MM SCREW	2
44	661082002	6-32 X 5/16" SCREW	2
46	-	LEFT HOUSING HALVE (SUPPORT)	1
51	528502001	FORWARD/REVERSE SHUTTLE	1
52	307640036	BLOW MOLDED CARRYING CASE	1
53	690268001	3.5MM STEEL BALL	1
54	563942001	GEAR CASE COVER	1
55	204033001	GEARCASE ASSEMBLY WITH SLEEVE & BEARING	1
56	204035001	PULSE UNIT (SEALED SYSTEM)	1
57	204034001	GEARCASE END CAP ASSEMBLY WITH GEARS	1
58	204032001	GEARCASE END CAP ASSEMBLY	1
59	204029003	HOUSING KIT	1
60	203678001	BIT HOLDER KIT	1
61	204030001	ROTOR ASSEMBLY	1
62	204031001	ELECTRONICS ASSEMBLY	1
63	203679001	BELT CLIP KIT	1
64	203588001	SPEED SELECTOR ASSEMBLY	1



LED wires and HV ground wire are routed through channels and traps behind gear case assembly and forward/reverse shuttle.

Route wires as shown being very careful to tuck all wires down into traps and behind the on-off switch.

Be sure that all components of the electronics assembly are firmly and squarely seated in the housing support.

Be careful that there are no pinched wires when assembling the housing cover. Check for proper switch and shuttle functionality before tightening all screws.